

Work Order ID 60023

Tuesday, June 22, 2010 3:24:59 PM



Page 1

Item ID: D4045-1

Revision ID:

Item Name: Lug

Start Date: 6/22/2010 Start Qty: 6.00

Required Date: 7/30/2010 Req'd Qty: 6.00

Reference:

Accept



Setup Start

Stop



Cust Item ID:

Customer:

Approvals: Process Plan: *PL*

Date: *10/06/24* Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run

Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4045

A

100



Bandsaw

Jeaspa Bandsaw

Memo

cut blank 1.150" long

0.00

0.00

cut 10/06/24

6 0

110



HAAS 1

HAAS CNC vertical machine #1

Memo

mill as per dwg and folio fa887

DWG REV: *A*

FOLIO REV: *AA*

DEBURR

0.00

0.00

cut 10/06/24

6 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Stop



Cust Item ID:

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Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

10/06/24

6

~~6~~

130



QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00

0.00

H.A 10/06/24

6

~~6~~

140



Packaging

Packaging

Identify as per dwg & Stock Location: *bucket*

Memo

0.00

0.00

6 PD 10.06.24

W/O:		WORK ORDER CHANGES					
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Accept



Setup Start



Item Name: Lug

Stop



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Required Date: 7/30/2010 Req'd Qty: 6.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/06/28
CL10/6/25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

Tuesday, June 22, 2010 3:25:04 PM

Page 1

Work Order ID: 60023

Parent Item: D4045-1

Parent Item Name: Lug



Start Date: 6/22/2010

Required Date: 7/30/2010

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A as per dwg revA DD 10.02.18 verified byEC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B1.000X1.000		Purchased	No			100	f	16.2184	0.0951	0.600632			

304 bar 1.00 x 1.00



Location

MAT54

113290

Loc Qty

16.21837368

16.2183737

Loc Code



600632 m 10/06/24

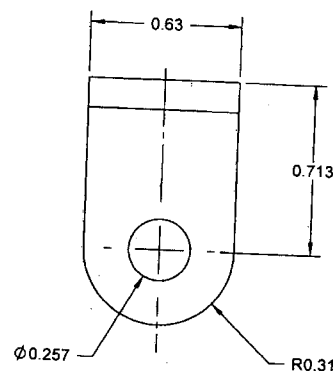
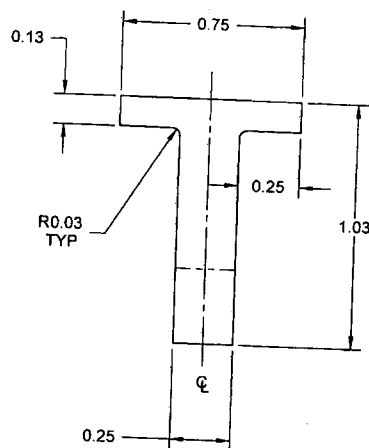
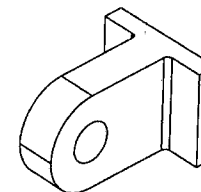
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D4045-1 LUG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER

NO. 60023
10-6-28

RELEASED
2010-02-16
MP

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR, PER ASTM A276
PER DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.05 lbs

A		NEW ISSUE		RF	10.01.29
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4045 TITLE LUG		REV. A	
DRAWN	RF			SHEET 1 OF 1	
CHECKED	<i>GP</i>			SCALE	
MFG. APPR.	<i>MP</i>			NTS	
APPROVED	<i>MP</i>				
DE APPR.	<i>MP</i>				
DATE	10.01.29			COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE LOANED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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